

# H84C-8MB

## HIGH PERFORMANCE MAXIBOLT PULLING HEAD, FOR -8 DIAMETER MAXIBOLTS® (BLINDBOLTS)

Technical Data Sheet, Page 1 of 2

**DIMENSIONAL DATA** (all measurements in Inches, see figure 1)

Pulling Head Weight: 0.2 Lbs (0.09 kg)

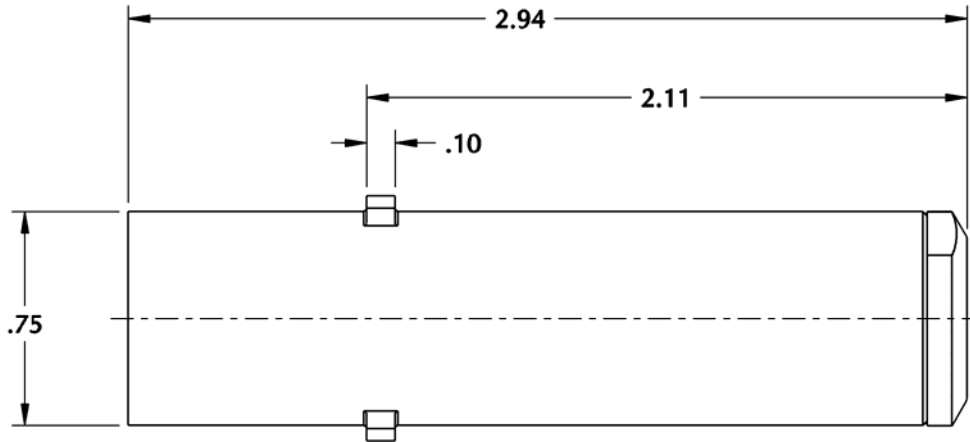


Figure 1

### CHOICE OF RIVETERS

- The H84C-8MB is to be used with:
  - **G84** Power Riveter
  - **G84-LS** Split Power Riveter (with adaptor 744-700)

### MOUNTING INSTRUCTIONS

- Attach riveter to air source for correct piston positioning.
- Thread Collet Assembly securely onto the riveter head piston.
- Depress the trigger and attach the sleeve assembly onto the bayonet mount.

### USAGE

- This tool is designed to install -8 Dia "S" Type Maxibolts® (Blind Bolts).  
For "U" type use with 652-106 nose piece.

### BEFORE USE, MAKE SURE THAT:

- The correct pulling head and nose piece are used and that they are properly mounted on the recommended riveter.
- Proper air source is connected (see riveter specification for recommended pressure).
- Make sure that the tool is clean and in good working condition

### DURING OPERATION

- Inspect the active area of the nose piece regularly.
- Keep the tool clean, especially the nose piece and jaws; pay special attention when sealants are used.
- If stem slippage occurs, the jaws need to be either cleaned or replaced.



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SPS Fastener Division, a PCC Company

1224 East Warner Ave,  
Santa Ana, CA 92705  
Tel: 1-714-850-6022  
www.cherryaerospace.com

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### PREVENTATIVE MAINTENANCE

- Clean the nose piece, jaw set and collet every 1,000 installations, or when failures occurs.
- Lubricate outside configuration of the jaw set with Lubriplate® or similar light lubricant.
- Inspect regularly and keep the active area clean and in good working condition.
- Replace worn or broken components.

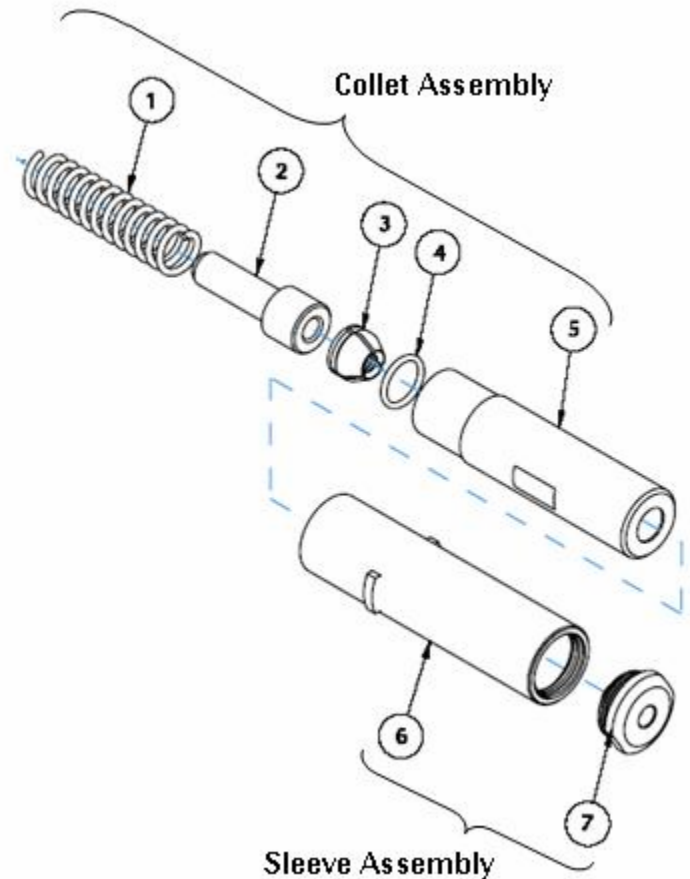
### PARTS LIST

7	652-104*	NOSE PIECE	1
6	652-060	SLEEVE	1
5	652-101	COLLET	1
4	513-057	O-RING	1
3	652-102	JAW SET	1
2	652-042	JAW FOLLOWER	1
1	P-1455	COMPRESSION SPRING	1
ITEM No.	PART NUMBER	DESCRIPTION	QTY. PER ASSY.

\* U-Type uses 652-106

### GENERAL / TECHNICAL QUESTIONS

1224 E. Warner Avenue  
Santa Ana, CA 92705 USA  
1-714-850-6022 (Phone)  
1-714-850-6093 (Fax)



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