

H84A6E-8MB

EXTENDED PULLING HEAD FOR 8 DIAMETER BLINDBOLTS™ (MAXIBOLTS®)

Technical Data Sheet, Page 1 of 2

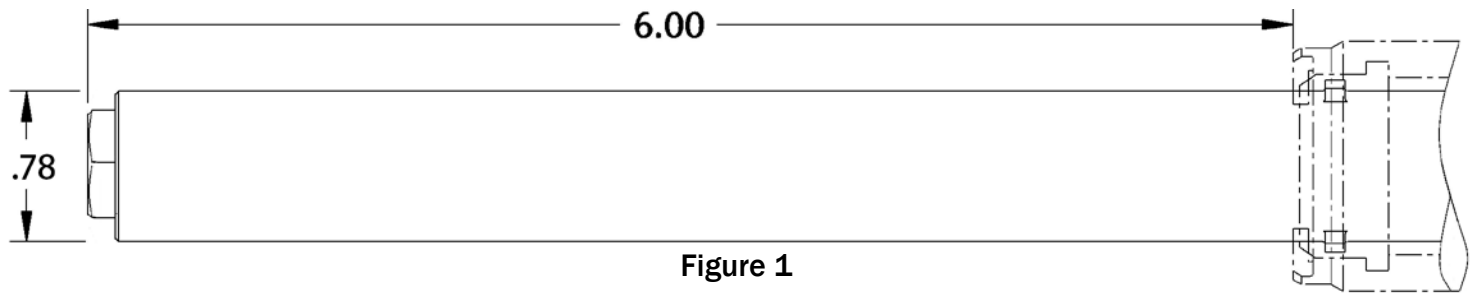


Figure 1

DIMENSIONAL DATA (all measurements in Inches, see figure 1)

Pulling Head Weight: 4.2 Lbs (1.9 kg)

CHOICE OF RIVETERS

- The H84CE6-8MB is to be used with:
 - **G84** Power Riveter
 - **G84-LS** Split Power Riveter (with adaptor 744-700)

MOUNTING INSTRUCTIONS

- Attach riveter to air source for correct piston positioning.
- Thread Collet Assembly securely onto the riveter head piston.
- Depress the trigger and attach the sleeve assembly onto the bayonet mount.

USAGE

- This tool is designed to install 8 Dia Maxibolts® (Blind Bolts™) where a 6" inches extension is needed
- BEFORE USE, MAKE SURE THAT:**
- The correct pulling head and nose piece are used and that they are properly mounted on the recommended riveter.
 - Proper Air source is connected (see Riveter specification for recommended pressure).
 - Make sure that the tool is clean and in good working condition

DURING OPERATION

- Inspect the active area of the nose piece regularly.
- Keep the tool clean, especially the nose piece and jaws; pay special attention when sealants are used.
- If stem slippage occurs, the jaws need to be either cleaned or replaced.

PREVENTATIVE MAINTENANCE

- Clean the nose piece, jaw set and collet every 1,000 installations, or when failures occurs.
- Lubricate outside configuration of the jaw set with Lubriplate® or similar light lubricant.
- Inspect regularly and keep the active area clean and in good working condition.
- Replace worn or broken components.



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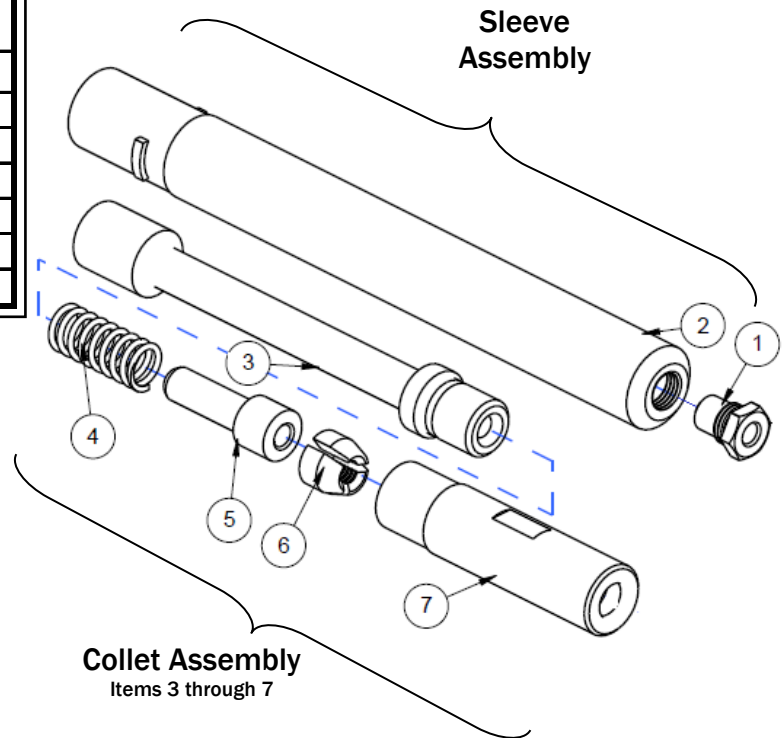
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PARTS LIST

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY. PER ASSY.
1	652-035	NOSEPIECE (SEE NOTES)	1
2	975-048	6" EXTENDED SLEEVE	1
3	652-111	6" COLLET EXTENSION	1
4	P-1425	COMPRESSION SPRING	1
5	652-031	JAW FOLLOWER	1
6	865C25	JAW SET (3 JAWS)	1
7	652-030	COLLET	1

NOTES:

* USE 652-179 FOR U-TYPE FASTENERS



GENERAL / TECHNICAL QUESTIONS

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Santa Ana, CA 92705 USA
1-714-545-5511 (ASK FOR THE TECHNICAL SALES)
1-714-850-6093 (Fax)

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