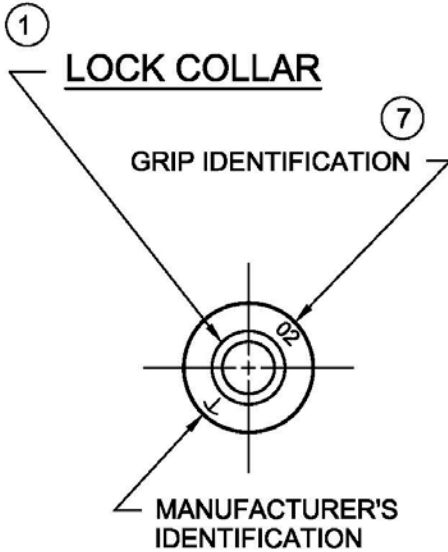


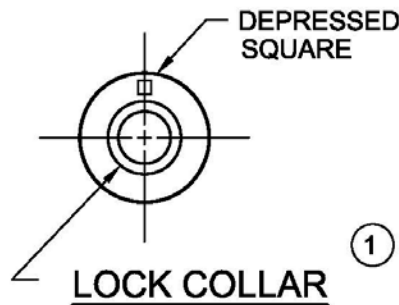


PRINTED COPIES OF THIS DOCUMENT ARE FOR "REFERENCE" ONLY. CURRENT REVISIONS ARE AVAILABLE ONLINE.

**HEAD MARKING**  
FOR -6 AND -8 DIA ONLY



**HEAD MARKING**  
FOR -4 AND -5 DIA ONLY



**DRIVING ANVIL**

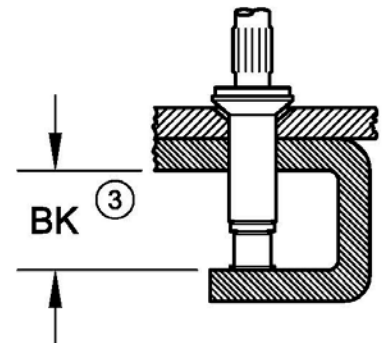
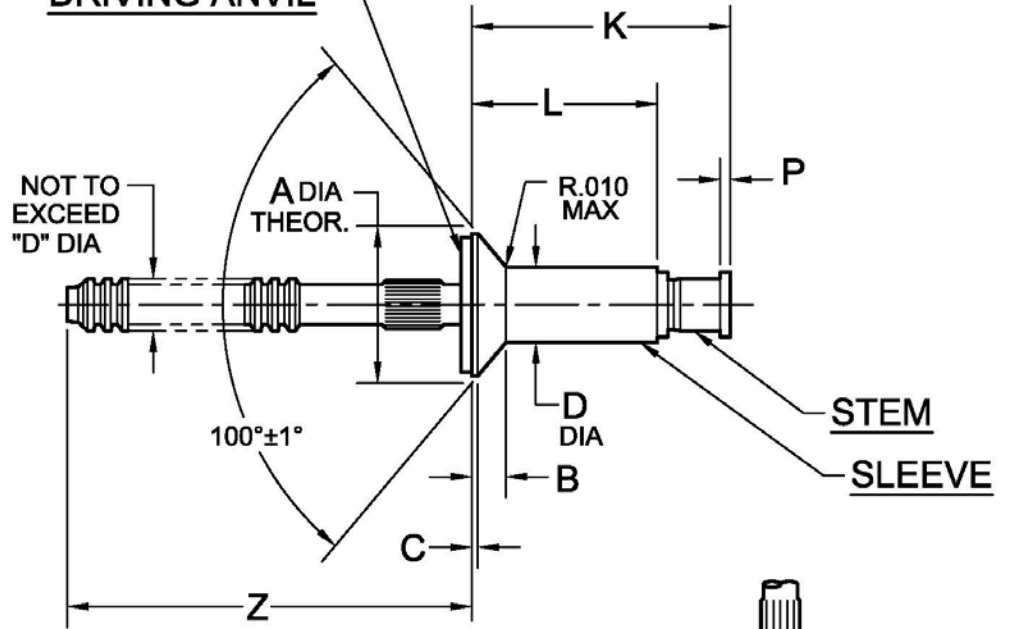


TABLE I

DIA. DASH NO.	A ±.004	B REF	C	D +.003 -.001	P MIN	Z REF	BK <sup>③</sup> MIN	HOLE LIMITS	
								MIN	MAX
-4	.192	.028	.002 - .006	.126	.010	.87	.355	.129	.132
-5	.243	.037	.002 - .006	.157	.015	.94	.370	.160	.164
-6	.299	.046	.002 - .006	.189	.015	.94	.415	.192	.196
-8	.393	.060	.002 - .016	.253	.015	.97	.485	.256	.261

NOTICE: ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND BEFORE LUBRICATION UNLESS OTHERWISE SPECIFIED.

WARNING: FASTENERS MAY NOT PERFORM PROPERLY IF ALTERED FROM THE MANUFACTURER'S AS-SHIPPED CONDITION OR INSTALLED IN CONDITIONS OTHER THAN SPECIFIED HEREIN.

PROCUREMENT SPECIFICATION:

PS-CMR-3000

NAS 523 CODE: ASK

**CHERRYMAX® RIVET**

NAS 1097 100° FLUSH HEAD  
NOMINAL DIAMETER

SHEET 1 OF 3

PART NUMBER

ISSUE

6-24-92

REV.

AB

31 JAN 19

**CR3214**



**TABLE II**

FINISH CODE	MATERIAL ⑤			FINISH		
	SLEEVE	STEM	LOCK COLLAR	SLEEVE	STEM	LOCK COLLAR
---	5056 ALUMINUM PER QQ-A-430	8740 STEEL PER AMS6322	A-286 CRES PER AMS 5731 & AMS 5737	CHEM FILM PLAIN COLOR PER MIL-DTL-5541	CAD. PLATE PER AMS-QQ-P-416, TYPE II, CL2	PASSIVATE PER AMS 2700
PR ⑧				RIVET KOTE® ICS 201		
RK ⑩				CHEM FILM PLAIN COLOR PER MIL-DTL-5541		
T ⑨				CHEM FILM PLAIN COLOR PER MIL-DTL-5541, CL 1A, TYPE II	ZINC PLATE PER AMS2417, TYPE II	
GZN ⑪						

**TABLE III**

GRIP DASH NO.	GRIP RANGE		-4 DIA		-5 DIA		-6 DIA		-8 DIA	
	MIN	MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX
-01	.045	.062	.221	.45	---	---	---	---	---	---
-02	④	.125	.224	.45	.230	.47	.262	.51	---	---
-03	.126	.187	.287	.51	.293	.53	.325	.57	.378	.65
-04	.188	.250	.349	.57	.355	.59	.387	.64	.440	.72
-05	.251	.312	.412	.63	.418	.65	.450	.70	.503	.78
-06	.313	.375	.474	.70	.480	.72	.512	.76	.565	.84
-07	.376	.437	.537	.76	.543	.77	.575	.82	.628	.90
-08	.438	.500	.599	.82	.605	.84	.637	.88	.690	.97
-09	.501	.562	.662	.88	.668	.90	.700	.95	.753	1.03
-10	.563	.625	---	---	.730	.96	.762	1.01	.815	1.09
-11	.626	.687	---	---	.793	1.02	.825	1.07	.878	1.15
-12	.688	.750	---	---	---	---	.887	1.13	.940	1.22
-13	.751	.812	---	---	---	---	---	---	1.003	1.28
-14	.813	.875	---	---	---	---	---	---	1.065	1.34

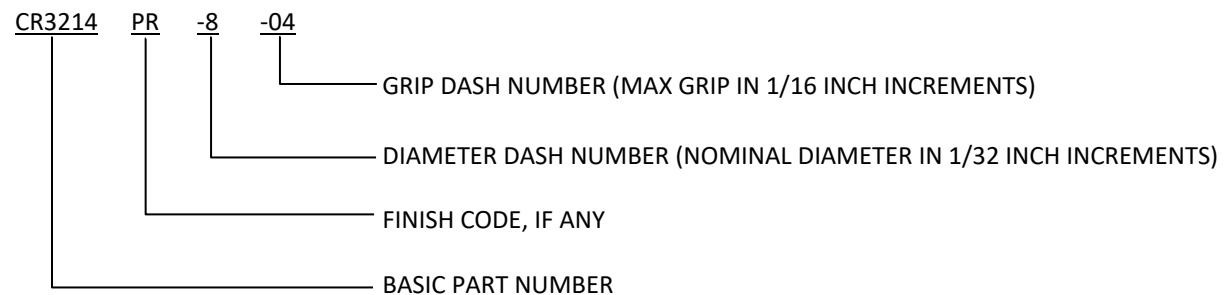
SHEET 2 OF 3			PART NUMBER
ISSUE	6-24-92		CR3214
REV.	AB	31 JAN 19	



## NOTES:

- ① HEAD MARKINGS AND LOCK COLLAR VISIBLE AFTER INSTALLATION.
- ② GOLD COLORED DRIVING ANVIL IDENTIFIES NOMINAL DIAMETER RIVETS.
- ③ MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION (DESIGN REFERENCE ONLY). INSPECTION OF THIS FEATURE IS NOT PERFORMED BY THE MANUFACTURER.
- ④ MINIMUM LENGTH FOR GRIP -02 PARTS: FOR -4 DIA IS .063; FOR -5 IS .065; AND FOR -6 IS .080.
- ⑤ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
6. SHEET THICKNESS FOR MACHINE COUNTERSUNK HOLES SHALL NOT BE LESS THAN "B" +.010.
- ⑦ SINGLE DIGIT HEAD MARKING IS PERMISSIBLE, AT MANUFACTURER'S OPTION, FOR GRIP DASH NUMBERS LESS THAN 10.
- ⑧ "PR" CODE – PARTS ARE MANUFACTURED BARE; IF LUBE IS REQUIRED, USE PAR 90 ONLY.
- ⑨ "T" CODE – PARTS ARE MANUFACTURED BARE; IIF LUBE IS REQUIRED, USE TRANSLUBE 20204 ONLY. TRANSLUBE ("T" CODE) WILL BE UNAVAILABLE FOR PROCUREMENT AS OF 01-01-92.
- ⑩ "RK" CODE PARTS ARE MANUFACTURED DRY; IF LUBE IS REQUIRED, USE PAR 90 ONLY.
- ⑪ FINISH CODES WITH THE PREFIX "G" INDICATE REACH COMPLIANT COATING.

## EXAMPLE OF CHERRY PART NUMBER:



SHEET 3 OF 3		PART NUMBER
ISSUE	6-24-92	CR3214
REV.	AB 31 JAN 19	

**STANDARDS PAGE REVISION LOG****CR3214**

REV LTR	DATE	DCR NUMBER	REVISION DESCRIPTION	COMP. BY
AB	31 JAN 19	19-0052	<ul style="list-style-type: none"><li>• SHEET 1 – ADDED NOTE ③ TO BK MIN</li><li>• SHEET 2 – ADDITIONAL COMMENT ADDED TO NOTE ③</li></ul>	AA