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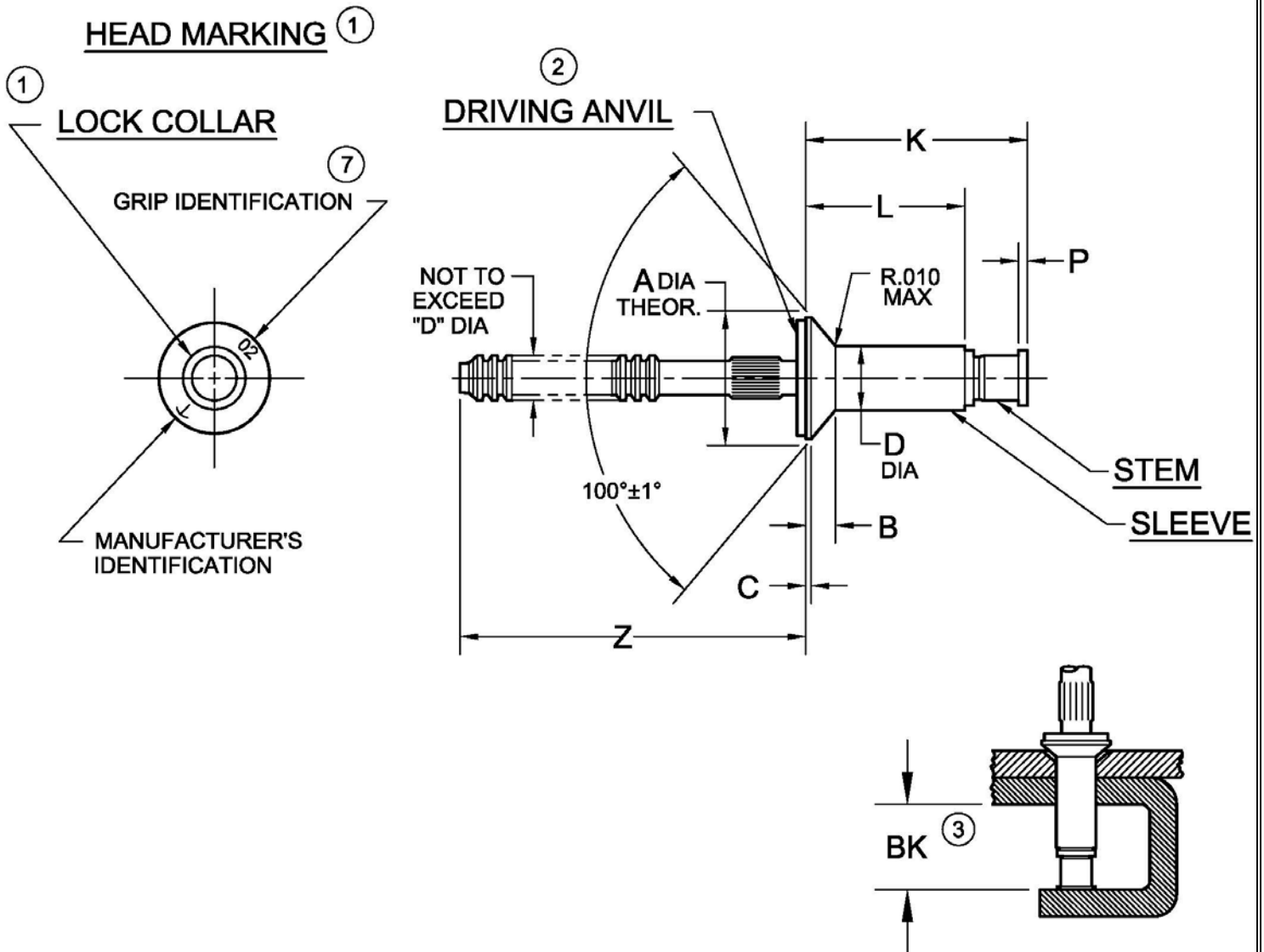


TABLE I

DIA. DASH NO.	A ±.004	B REF	C	D +.003 -.001	P MIN	Z MIN	BK <sup>③</sup> MIN	HOLE LIMITS	
								MIN	MAX
-4	.225	.041	.002 - .006	.126	.010	.87	.355	.129	.132
-5	.286	.054	.002 - .006	.157	.015	.94	.370	.160	.164
-6	.353	.069	.002 - .006	.189	.015	.94	.415	.192	.196
-8	.476	.095	.002 - .016	.253	.015	.97	.485	.256	.261

NOTICE: ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND BEFORE LUBRICATION UNLESS OTHERWISE SPECIFIED.

WARNING: FASTENERS MAY NOT PERFORM PROPERLY IF ALTERED FROM THE MANUFACTURER'S AS-SHIPPED CONDITION OR INSTALLED IN CONDITIONS OTHER THAN SPECIFIED HEREIN.

PROCUREMENT SPECIFICATION:  PS-CMR-3000  NAS 523 CODE: ARM	<b>CHERRYMAX® RIVET</b>  100° FLUSH HEAD NOMINAL DIAMETER		SHEET 1 OF 3		PART NUMBER
			ISSUE	6-24-92	<b>CR3212</b>
			REV.	AG 31 JAN 19	



**TABLE II**

FINISH CODE	MATERIAL ⑤			FINISH		
	SLEEVE	STEM	LOCK COLLAR	SLEEVE	STEM	LOCK COLLAR
---	5056 ALUMINUM PER QQ-A-430	8740 STEEL PER AMS6322	A-286 CRES PER AMS 5731 & AMS 5737	CHEM FILM PLAIN COLOR PER MIL-DTL-5541	CAD. PLATE PER AMS-QQ-P-416, TYPE II, CL2	PASSIVATE PER AMS 2700
PR ⑨						
T ⑧				CHEM FILM PLAIN COLOR PER MIL-DTL-5541, CL 1A, TYPE II	ZINC PLATE PER AMS2417, TYPE II	
GZN ⑩						

**TABLE III**

GRIP DASH NO.	GRIP RANGE		-4 DIA		-5 DIA		-6 DIA		-8 DIA		
	MIN	MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX	L +0.00 -0.30	K MAX	
-02	④	.125	.224	.45	.230	.47	.262	.51	---	---	
-03		.126	.187	.287	.51	.293	.53	.325	.57	.378	.65
-04		.188	.250	.349	.57	.355	.59	.387	.64	.440	.72
-05		.251	.312	.412	.63	.418	.65	.450	.70	.503	.78
-06		.313	.375	.474	.70	.480	.72	.512	.76	.565	.84
-07		.376	.437	.537	.76	.543	.77	.575	.82	.628	.90
-08		.438	.500	.599	.82	.605	.84	.637	.88	.690	.97
-09		.501	.562	.662	.88	.668	.90	.700	.95	.753	1.03
-10		.563	.625	---	---	.730	.96	.762	1.01	.815	1.09
-11		.626	.687	---	---	.793	1.02	.825	1.07	.878	1.15
-12		.688	.750	---	---	---	---	.887	1.13	.940	1.22
-13		.751	.812	---	---	---	---	.950	1.19	1.003	1.28
-14		.813	.875	---	---	---	---	---	---	1.065	1.34

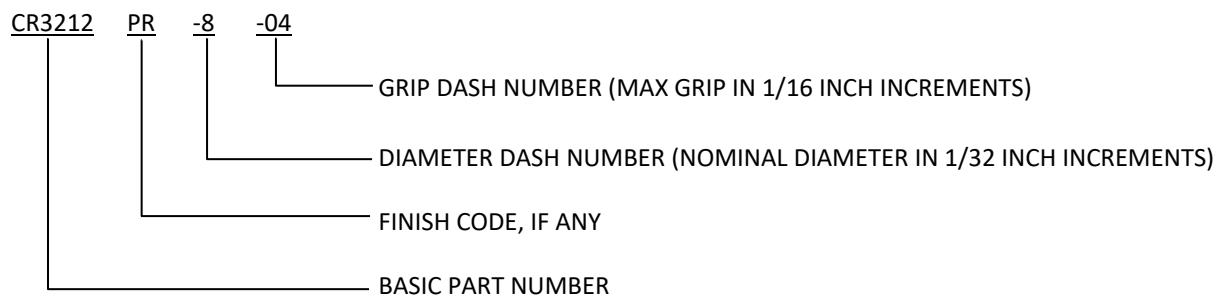
SHEET 2 OF 3			PART NUMBER
ISSUE	6-24-92		<b>CR3212</b>
REV.	AG	31 JAN 19	



**NOTES:**

- ① HEAD MARKINGS AND LOCK COLLAR VISIBLE AFTER INSTALLATION.
- ② GOLD COLORED DRIVING ANVIL IDENTIFIES NOMINAL DIAMETER RIVETS.
- ③ MINIMUM BLIND SIDE CLEARANCE FOR SATISFACTORY INSTALLATION. INSPECTION OF THIS FEATURE IS NOT PERFORMED BY THE MANUFACTURER.
- ④ MINIMUM GRIP FOR -4 DIA IS .063; FOR -5 IS .065; AND FOR -6 IS .080.
- ⑤ MATERIAL DESIGNATION REFERS TO CHEMICAL COMPOSITION ONLY.
- 6. SHEET THICKNESS FOR MACHINE COUNTERSUNK HOLES SHALL NOT BE LESS THAN "B" +.010.
- ⑦ SINGLE DIGIT HEAD MARKING IS PERMISSIBLE, AT MANUFACTURER'S OPTION, FOR GRIP DASH NUMBERS LESS THAN 10.
- ⑧ "T" CODE – PARTS ARE MANUFACTURED BARE; IIF LUBE IS REQUIRED, USE TRANSLUBE 20204 ONLY. TRANSLUBE ("T" CODE) WILL BE UNAVAILABLE FOR PROCUREMENT AS OF 01-01-92.
- ⑨ PR" CODE – PARTS ARE MANUFACTURED BARE; IF LUBE IS REQUIRED, USE PAR 90 ONLY.
- ⑩ FINISH CODES WITH THE PREFIX "G" INDICATE REACH COMPLIANT COATING.

**EXAMPLE OF CHERRY PART NUMBER:**



SHEET 3 OF 3		PART NUMBER
ISSUE	6-24-92	
REV.	AG	31 JAN 19
<b>CR3212</b>		

# STANDARDS PAGE REVISION LOG

# CR3212

REV LTR	DATE	DCR NUMBER	REVISION DESCRIPTION	COMP. BY
AG	31 JAN 19	19-0052	<ul style="list-style-type: none"><li>• SHEET 1 – ADDED NOTE ③ TO BK MIN</li><li>• SHEET 2 – ADDITIONAL COMMENT ADDED TO NOTE ③</li></ul>	AA