CHERRY® BLIND TACKING RIVET SYSTEM*

FEATURES AND BENEFITS

The Cherry® Blind Tacking Rivet System provides simple blind rivet installation and trouble free removal.

The Cherry® CCR284 is designed to improve drill-out by using external splines on the rivet shank to prevent rotation. The Cherry® Blind Tacking Rivet System is available with a 5056 aluminum sleeve and a C-1018 steel stem. Sleeve finishes include clear, red or black anodize.

- Simple Installation
- Low Cost
- Anti Rotation Design (Easy Removal)
- Red, Black or Clear Finish
- Wide Variety of Diameters & Grips

*Patent No. 6,746,192

<table>
<thead>
<tr>
<th>Installation Tool</th>
<th>Adapter</th>
<th>Pulling Head</th>
<th>Fastener Diameter</th>
</tr>
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<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>3/32&quot;</td>
</tr>
<tr>
<td>G29</td>
<td>N/A</td>
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<tr>
<td>G750A</td>
<td>750-117</td>
<td>H9015 Series</td>
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<tr>
<td>G746A/G704B/G747</td>
<td>704A9</td>
<td>H9015 Series</td>
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<td>GH780</td>
<td>N/A</td>
<td>Included for 6 dia.</td>
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G702A
G747
G750A
H702-3NPR
Straight Pulling Head (-4 dia. nose tip included)

SPS Fastener Division, a PCC Company
CHERRY® BLIND TACKING RIVET SYSTEM

**Dia Dash No.**  | **A ±005**  | **B +010 -000**  | **D Hole Size**  | **Max**  | **Min**
---|---|---|---|---|---
-3 | .125 | .035 | .097 | .091 | .097
-4 | .155 | .040 | .129 | .122 | .129
-5 | .187 | .050 | .160 | .153 | .160
-6 | .218 | .065 | .192 | .184 | .196

**Grip Dash No.**  | **Grip Range**  | **-3 Dia**  | **F Max**  | **L ±010**  | **-4 Dia**  | **F Max**  | **L ±010**  | **-5 Dia**  | **F Max**  | **L ±010**  | **-6 Dia**  | **F Max**  | **L ±010**
---|---|---|---|---|---|---|---|---|---|---|---|---|---
-02 | .063–125 | .283 | .193 | .312 | .222 | .352 | .244 | .377 | .267
-06 | .189–375 | .532 | .442 | .562 | .472 | .601 | .494 | .627 | .517
-08 | .250–500 | .657 | .568 | .693 | .597 | .727 | .619 | .752 | .642
-10 | .312–625 | — | — | .818 | .722 | .852 | .744 | .877 | .767
-12 | .375–750 | — | — | — | — | .977 | .869 | 1.002 | .892
-14 | .437–875 | — | — | — | — | — | — | 1.127 | 1.017

**Material & Finish**

<table>
<thead>
<tr>
<th><strong>Part Number</strong></th>
<th><strong>Material</strong></th>
<th><strong>Finish</strong></th>
</tr>
</thead>
</table>
| CCR284AS | 5056 Aluminum  | None  | Rust Preventive (Oil Base)
| CCR284ASR | 5056 Aluminum  | Red Anodize per Mil-A-8625 | Rust Preventive (Oil Base)
| CCR284ASB | 5056 Aluminum  | Black Anodize per Mil-A-8625 | Rust Preventive (Oil Base)

**Numbering System**

- **Grip Dash Number** (in 1/16" increments)
- **Diameter Dash Number** (in 1/32 inch increments)
- **Finish Code**
- **Style, material & finish, if any**

**Notes:**
1. "D" diameter is measured over splines.
2. Not all splines are fully formed.

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CA-1033, Date: August 19, 2008, CR 08-0882